

**HOW TO START RECYCLING** 

**BUSINESS OF** 

# LITHUM ION BATTERY



**BATTERY RECYCLING BUSINESS** 





#### Introduction

A lithium ion battery (also known as a Li-ion battery or LIB) is a type of rechargeable battery in which lithium ions move from the negative electrode the positive electrode during discharge and back when charging.

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Business in E-Waste Recycling Industry





Li-ion batteries use an intercalated lithium compound as one electrode material, compared to the metallic lithium used in a non-rechargeable lithium battery. The electrolyte, which allows for ionic movement,...

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<u>Lithium-Ion (Li-Ion) Battery, Maintenance Free</u>

Rechargeable Battery, Battery Recycling, Battery Plate,

**Battery Separator** 





...and the two electrodes are the constituent components of a lithiumion battery cell. Besides portable electronic devices, another field in which Li-ion batteries are growing rapidly is electric vehicles.

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and Recycling Industry



#### What is Recycling of Lithium Ion Battery?



The recycling business is centred on the reprocessing of spent lithium ion batteries into fresh cells. This procedure often entails deconstructing lithium ion batteries and separating all of their various components in order to reuse them in a fresh cell.





Lithium carbonate is the main component of these batteries, and it may be converted back into a form that can be used in fresh cells. Other valuable materials, on the other hand, are frequently removed from old cells during reconditioning.

Business Plan: Recycling of Lithium Ion Battery Business



Copper cathodes, nickel foam electrolytes, aluminium foils, and even polymers are among them. Many of these elements are subsequently sold independently to other companies for use in various applications; example,

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...electronics manufacturers frequently buy high purity aluminium straight from third-party battery recyclers because it is a less expensive choice than buying raw bauxite or scrap metal.

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### The Recycling Process of Lithium Ion Battery



The recycling process for lithium ion batteries consists of several steps. First, all damaged or defective batteries are removed from circulation by separating them from functioning batteries. Next, all materials in each battery must be identified, which often requires a combination of...



...optical microscopy and inductively coupled plasma spectrometry. Most recovered cathodes can be separated into cobalt (which is used to make new electrodes), copper, iron and nickel. Separating these metals is relatively easy; they have different densities than other parts of the battery so they float to different parts of a mixture as it's heated up to melting point.





This liquid metal alloy is then poured into molds that look like small plates usually with holes punched through their centers - and solidified into shapes that will fit inside fresh batteries. Lastly, lithium needs to be reclaimed: You mix it with mineral acids— hydrochloric acid or sulfuric acid —and electrolyze it. The electrolysis pulls out pure lithium that sell back to manufacturers.



#### **Machinery Photographs**

#### Belt Conveyor



#### **Double Shaft Shredder**





#### **Material Collection System**



#### <u>Activated Carbon Absorption</u> <u>System - 1200</u>





### Benefits of Starting Lithium Ion Battery Recycling Business



The business is not regulated by any government agency, but it still serves a valuable purpose: curbing battery waste and saving money for both consumers and businesses. Many people ask about starting a business to recycle lithium ion batteries because it's an untapped market.





As more products use lithium-ion batteries, more discarded batteries are expected to become available. Not only can you make some money from recycling them, but you can also help keep potentially harmful materials out of landfills. The cost of lithium ion batteries has dropped considerably over time, and as a result, they are now widely used in consumer products.





A typical cell phone can contain four lithium ion batteries, while a laptop may contain two or more. While these batteries still remain effective for years, many consumers recycle them when they become obsolete or damaged. You can take advantage of their growing popularity by starting your own recycling business for discarded lithium ion cells and packs.



And since they are relatively simple to manufacture, replacement parts should always be available if you have any difficulties operating your new enterprise. Cost of starting Lithium Ion Battery Recycling Business: Since lithium ion batteries are common commodities and most people simply throw them away, you will find little competition for your recycling operation.





In fact, even major corporations that use lithium ion cells in their machines (such as major manufacturers) often refuse to accept returns from consumers—or charge fees so high that it is not feasible for an average person to ship hazardous waste back a manufacturer. With no competition, you won't need to worry about managing inventory, either.



#### **Lithium-Ion Battery Recycling Market**



The global lithium-ion battery recycling market size is expected to reach \$38.21billion by 2030, registering a CAGR of 36.0% from 2021 to 2030. As lithium-ion batteries replace other battery types, a new type of waste stream has been created. This has given rise to industry that recycles these components and extracts metals from them to be used in other products.





After years of rising prices and shortages, lithium ion battery recycling is gaining momentum. The USGS estimated that a little over 350 million pounds were recycled in 2016. That's up significantly from 2003 when less than 50 million pounds were recycled. As we move forward, demand for lithium will grow and with it recycling rates should increase as well.



Because of its incredible efficiency, batteries are projected to make up one-third of all electricity

consumed by 2050—three times what they did in 2010. They are also expected to be installed at twice their current rate, which makes recycling an important part of our future energy landscape. This massive growth isn't limited to electric vehicles or solar installations; mobile devices, computers and home electronics also require large quantities of batteries; all these products can be recycled safely and profitably through responsible channels—provided that these channels exist!



# Project at a Glance

COST C	F PROJECT		MEANS OF FINANCE						
Particulars	Existing	Proposed	Total	Particulars	Existing	Proposed	Total		
Land & Site Development Exp.	0.00	30.00	30.00	Capital	0.00	105.40	105.40		
Buildings	0.00	77.40	77.40	Share Premium	0.00	0.00	0.00		
Plant & Machineries	0.00	199.41	199.41	Other Type Share Capital	0.00	0.00	0.00		
Motor Vehicles	0.00	8.00	8.00	Reserves & Surplus	0.00	0.00	0.00		
Office Automation Equipments	0.00	40.00	40.00	Cash Subsidy	0.00	0.00	0.00		
Technical Knowhow Fees & Exp.	0.00	15.00	15.00	Internal Cash Accruals	0.00	0.00	0.00		
				Long/Medium Term					
Franchise & Other Deposits	0.00	0.00		Borrowings	0.00	316.21	316.21		
Preliminary& Pre-operative Exp	0.00	2.00	2.00	Debentures / Bonds	0.00	0.00	0.00		
Provision for Contingencies	0.00	18.94	18.94	Unsecured Loans/Deposits	0.00	0.00	0.00		
Margin Money - Working Capital	0.00	30.86	30.86						
TOTAL	0.00	421.61	421.61	TOTAL	0.00	421.61	421.61		

Year	Annu	alised	Book Value	Debt	Dividend	Retained Earnings		Payout	Probable Market Price	P/E Ratio	Yield Price/ Book Value
	EPS	CEPS	Per Share		Per Share Per Share		hare			No.of Times	
	`		`	•		%	•	%	`		%
1-2	5.53	10.00	15.53	24.00	0.00	100.00	5.53	0.00	5.53	1.00	0.00
2-3	8.22	12.10	23.75	18.00	0.00	100.00	8.22	0.00	8.22	1.00	0.00
3-4	10.91	14.28	34.66	12.00	0.00	100.00	10.91	0.00	10.91	1.00	0.00
4-5	13.53	16.46	48.19	6.00	0.00	100.00	13.53	0.00	13.53	1.00	0.00
5-6	16.05	18.60	64.24	0.00	0.00	100.00	16.05	0.00	16.05	1.00	0.00

Year		D. S. C. R.		Debt / - Deposits Debt	Equity as- Equity	Total Net Worth	Return on Net Worth	Profitability Ratio				Assets Turnover Ratio	Current Ratio	
	Individual	Cumulative	Overall					GPM	PBT	PAT	Net Contribu tion	P/V Ratio		
	(Number of times)		es)	(Number of times)		%	%	%	%	%		%		
Initial				3.00	3.00									
1-2	1.46	1.46		1.55	1.55	2.58		10.63%	5.81%	4.27%	356.44	26.11%	2.38	1.04
2-3	1.75	1.60		0.76	0.76	1.54		12.17%	8.13%	5.44%	412.93	25.93%	2.55	1.29
3-4	2.09	1.75	2.09	0.35	0.35	0.96		13.20%	9.77%	6.32%	471.85	25.92%	2.58	1.56
4-5		1.92		0.12	0.12	0.62		13.91%	10.93%	6.96%		25.92%		1.87
5-6		2.09		0.00	0.00	0.41		14.38%	11.75%	7.44%		25.92%		2.68

BEP	
BEP - Maximum Utilisation Year	5
Cash BEP (% of Installed Capacity)	50.03%
Total BEP (% of Installed Capacity)	54.58%
IRR, PAYBACK and FACR	
Internal Rate of Return ( In %age )	26.97%

Internal Rate of Return .. ( In %age )

Payback Period of the Project is ( In Years )

2 Years 3 Months

10.592

Fixed Assets Coverage Ratio (No. of times)





- 1. What is Recycling of Lithium Ion Battery industry?
- 2. How has the Recycling of Lithium Ion Battery industry performed so far and how will it perform in the coming years?
- 3. What is the Project Feasibility of Recycling of Lithium Ion Battery Plant?
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# Entrepreneurindia



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